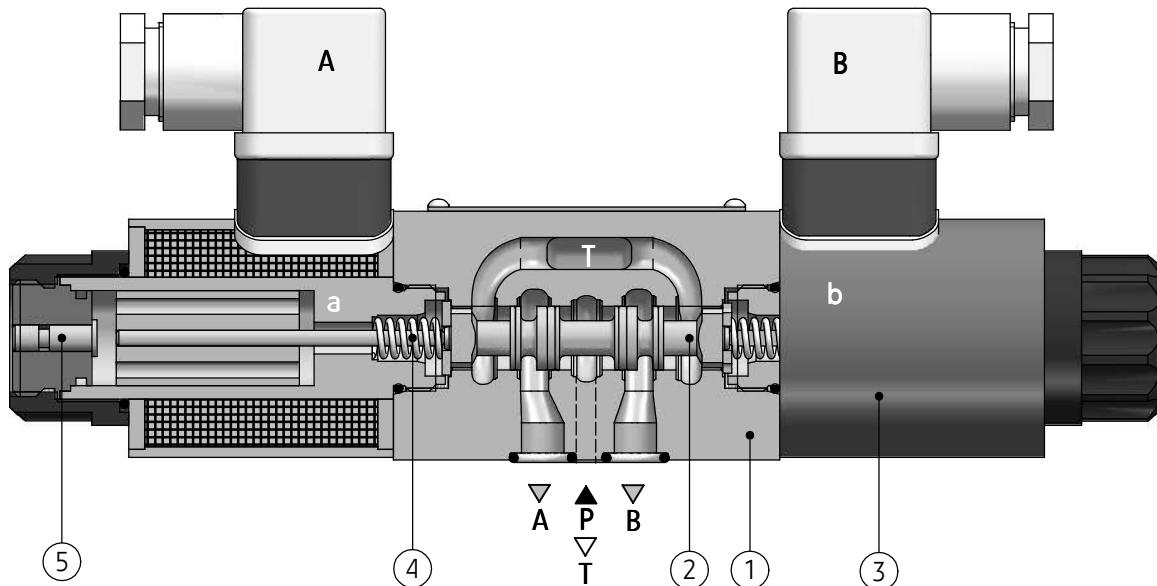


DATA SHEET - SERVICE MANUAL
APPLICATION

Directional spool valves type **WE6...** electrically operated are intended for change in direction of fluid flow in a hydraulic system and thus it allows to change direction of movement of a receiver - mostly piston rod of a cylinder or hydraulic motor as well to use functions: *on* and *off*. These directional spool valves are used for subplate mounting in any position in a hydraulic system.

Directional spool valve is complied with the regulations of directive **2006/95/WE** for the following voltages:

- 50 – 250 V for AC
- 75 – 250 V for DC

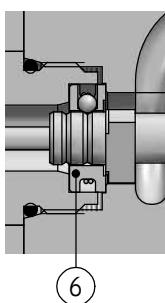

DESCRIPTION OF OPERATION
4WE 6J -12/G42NZ4


Main elements of directional spool valve type **WE6...** are: housing (1), solenoids (3), control spool (2), centering springs (4) and manual overrides (5).

The spool (2) is shifted when it is moved into one of end positions by the force of solenoid (3) affecting it. The return of the spool into neutral position and centering are secured by the centering springs (4). The shape of the spool (control edge spacing) affects the configuration of connections among the ports: A, B, P and T.

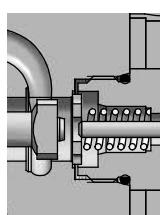
In case of emergency, the spool can be shifted manually by means of the override (5) – only for version with manual override.

When the situation is anticipated, directional spool valve must be mounted in the way as to be available.

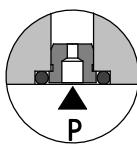


WE6...-12/**OF...** only for spools: **A, C, D**. 2-position directional spool valve without return springs with detent. The spool (2) is positioned and supported with detent (6), and its shift results from supplying voltage to one solenoid (3).

DESCRIPTION OF OPERATION



WE6...-12/0... - only for spools: A, C, D. 2-position directional spool valve without return springs. The spool is positioned and supported with attached solenoid. There is no neutral position as the spool is not positioned.



WE6...-12/...B... - directional spool valve designation like that, has throttle insert in port P.

TECHNICAL DATA

Hydraulic fluid	mineral oil			
Required filtration	up to 16 μm			
Recommended filtration	up to 10 μm			
Nominal fluid viscosity	37 mm ² /s at temperature 55 °C			
Viscosity range	2,8 up to 380 mm ² /s			
Fluid temperature range (in a tank)	recommended	40 °C up to 55 °C		
	max	-20°C up to +70 °C		
Ambient temperature range	- 20 °C up to +50 °C			
Maximum operating pressure	ports P, A, B	31,5 MPa		
	port T	21 MPa		
Flow section in central position schemes on page 3	spool	Q		W
	flow section	6 % nominal flow		3 % nominal flow
Switching time	ON	up to 60 ms		
	OFF	up to 40 ms		
Maximum switching frequency	15000 on/h			
Weight	with 1 solenoid	max 1,5 kg		
	with 2 solenoids	max 2,1 kg		
Supply voltage for solenoids	DC		AC (plug-in connector with rectifier)	
	12V	24V	110V	230V - 50Hz
Supply voltage tolerances	±10%			
Power requirement (DC)	30 W			
Insulation	IP 65			
Solenoid coil temperature	max 150 °C			

ASSEMBLY AND APPLICATION REQUIREMENTS

- Only valve working properly and suitably installed may be connected to an electric system. Only skilled workers are allowed to connect and disconnect electric system.
- Ground connection (⏚) must be connected with protective earth wire (PE ⽔) in supply system according to appropriate instructions.
- It is forbidden to apply directional spool valve if the supply cable in the gland of plug-in connector is not properly tightened.
- It is forbidden to apply directional spool valve if the plug-in-connector is not properly tightened to the solenoid socket and is not secured by screwing bolt tightly.
- Due to heating solenoid coils, directional spool valves should be placed in order to eliminate the possibility of incidental touch while using, or, they should be equipped with the coil covers (in accordance with the European standards PN - EN ISO 13732-1 and PN - EN 982).

SCHEMES

Graphic symbols for 3- position directional spool valves

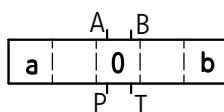


Graphic symbols for 2- position directional spool valves

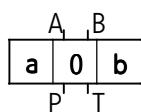


Graphic symbols for spools

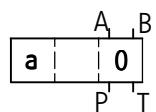
working and indirect positions



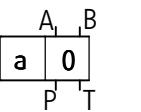
working positions



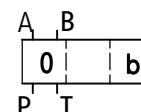
working and indirect positions



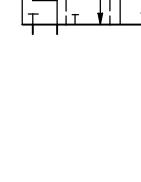
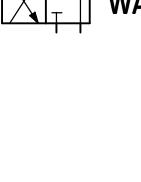
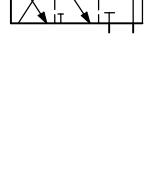
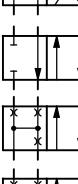
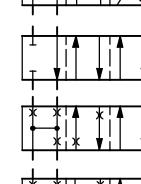
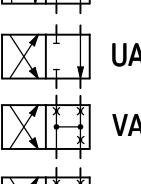
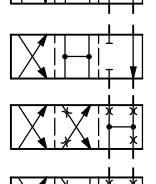
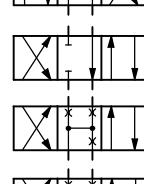
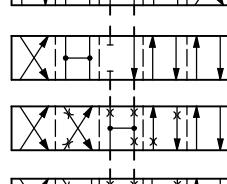
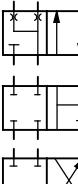
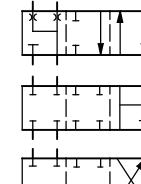
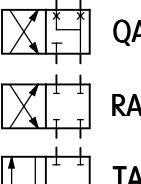
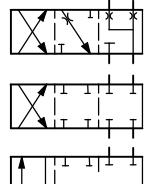
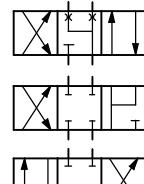
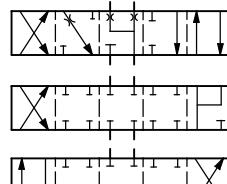
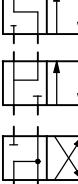
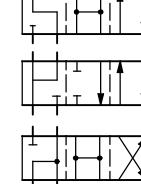
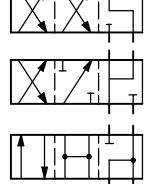
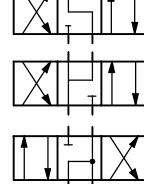
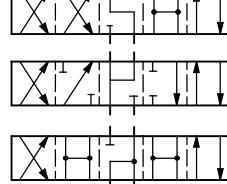
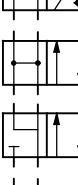
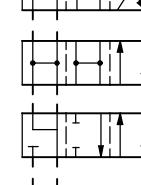
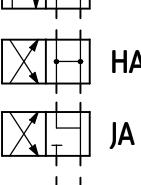
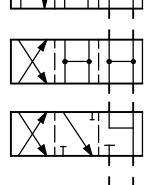
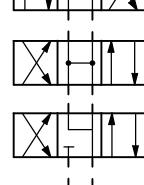
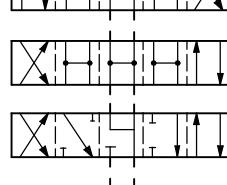
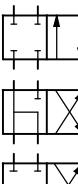
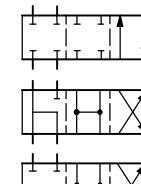
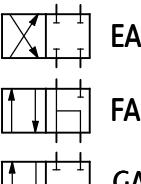
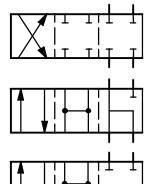
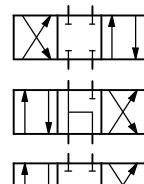
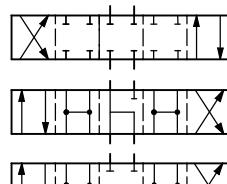
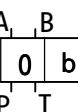
working positions



working and indirect positions



working positions



NOTES:

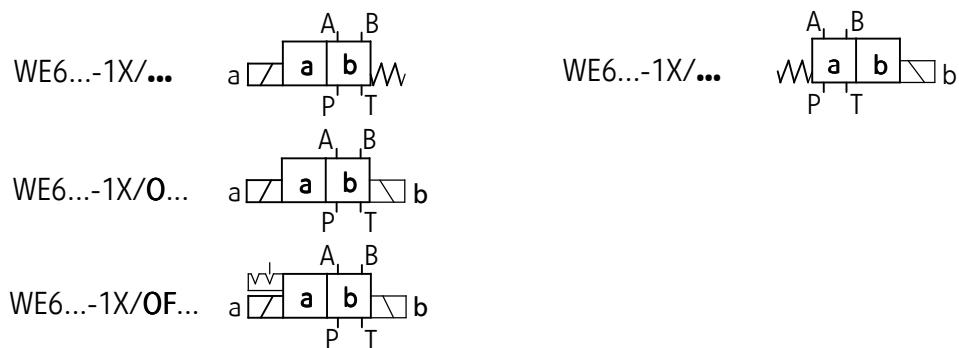
Spool **E** has the version **E1** with indirect positions like for spool **P**.

Spool **W** allows to open the flow in central position in 3% of nominal flow

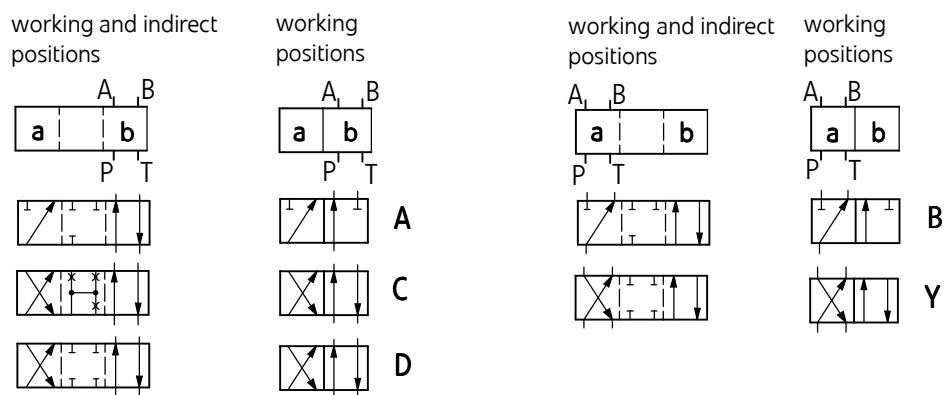
Spool **Q** allows to open the flow in central position in 6% of nominal flow

SCHEMES

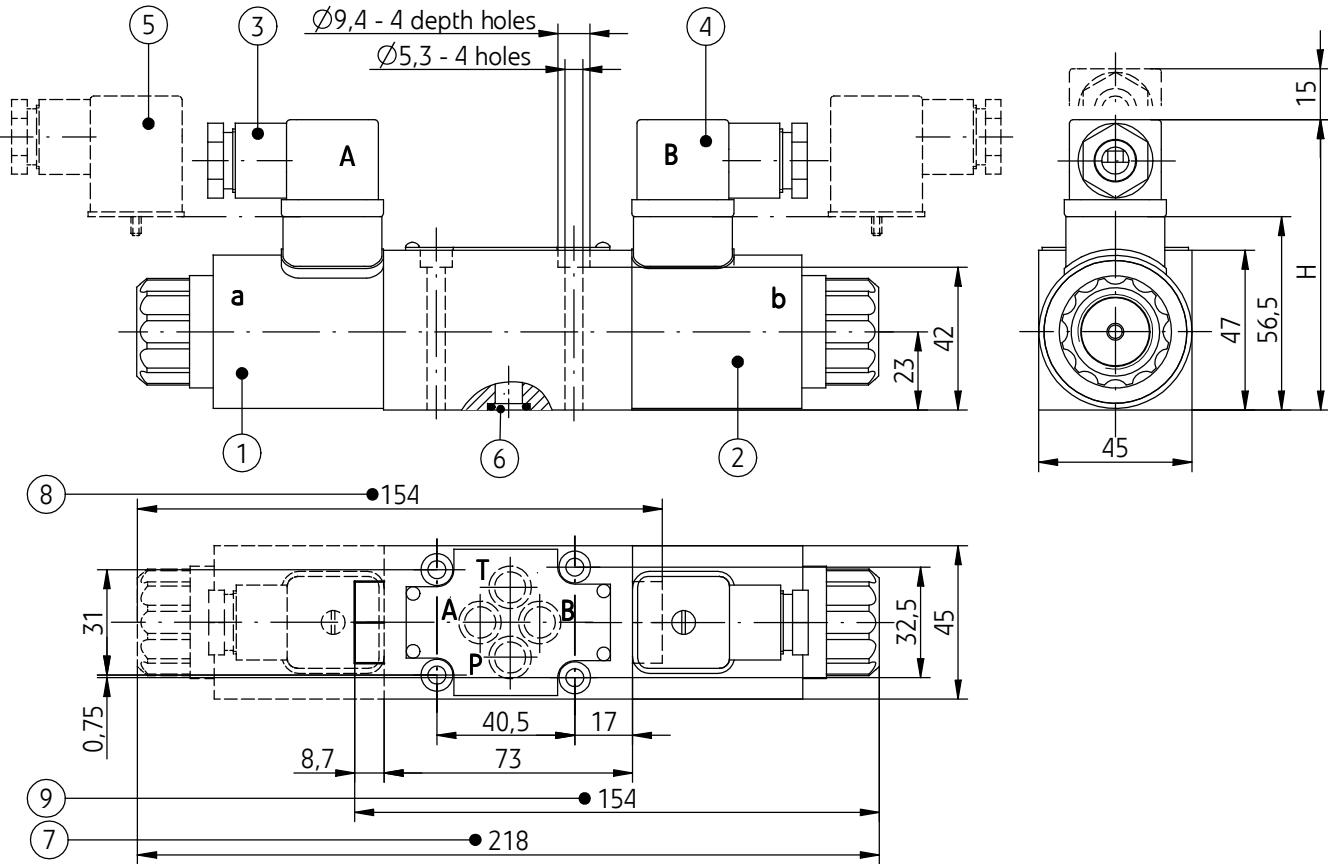
Graphic symbols for 2- position directional spool valves



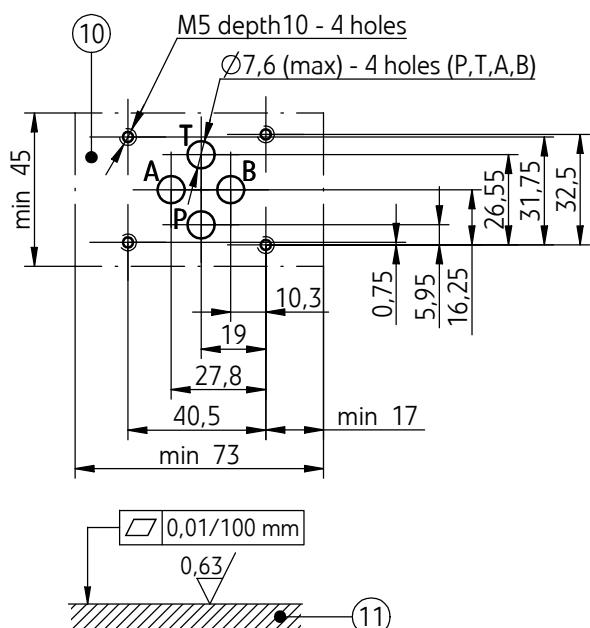
Graphic symbols for spools



OVERALL AND CONNECTION DIMENSIONS



electrical connection type	dimension H
plug-in-connectors ISO 4400 type	control voltage - DC 12V, 24V, 110V
plug-in-connectors ISO 4400 type with rectifier	control voltage - AC 110V, 230V



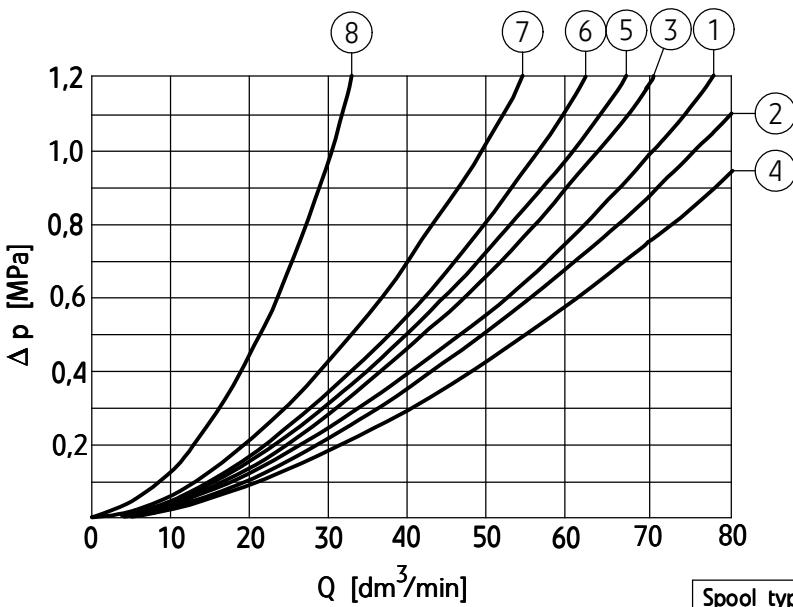
- 1 - Solenoid **a**
- 2 - Solenoid **b**
- 3 - Plug-in-connector **A** (ISO 4400 type)
- 4 - Plug-in-connector **B** (ISO 4400 type)
- 5 - Plug-in-connector (ISO 4400 type) with rectifier
- 6 - O-ring 9,2 x 1,8 - 4 pcs/kit
- 7 - Directional spool valve size with 2 solenoids - **a, b**
 - 3-position directional spool valve springs centered
(spool schemes: E, F, G, H, J, L, M, Q, R, T, U, V, W - according to page 3)
 - 2-position directional spool valve without return springs
 - 2-position directional spool valve without springs and with detent
(spool schemes: A, C, D - according to page 4)
- 8 - Directional spool valve size with 1 solenoid - **a**
 - 2-position springs centered
(spool schemes: A, C, D, EA, FA, GA, HA, JA, LA, MA, PA, QA, RA, TA, UA, VA, WA - according to page 3 and 4)
- 9 - Directional spool valve size with 1 solenoid - **b**
 - 2-position springs centered
(spool schemes: B, Y, EB, FB, GB, HB, JB, LB, MB, PB, QB, RB, TB, UB, VB, WB - according to page 3 and 4)
- 10 - Porting pattern for directional spool valve
configuration of connection holes in accordance with the following standards:
 - CETOP RP 121H - identified by CETOP 4.2-4-03-320
(nominal size **CETOP 03**)
 - ISO 4401 - identified by ISO 4401-03-02-0-94
mounting bolts **M5 x 50 - 10.9** in accordance with
PN -EN ISO 4762 - 4 pcs/kit, tightening torque **Md = 9 Nm**
- 11 - Subplate surface required

PERFORMANCE CURVES

measured at viscosity $\nu = 41 \text{ mm}^2/\text{s}$ and temperature $t = 50^\circ\text{C}$

Flow resistance curves

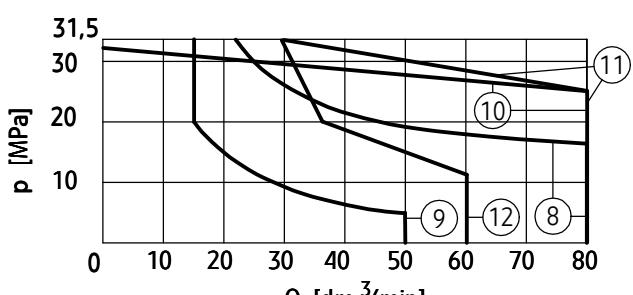
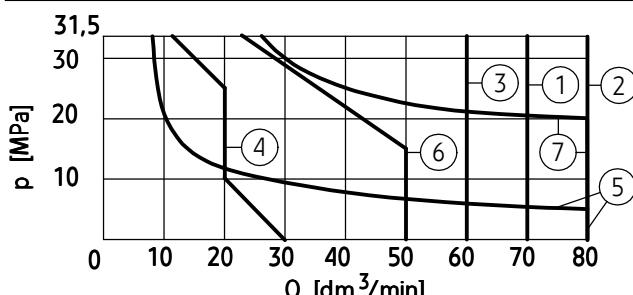
Characteristic curves $\Delta p(Q)$ for directional spool valves type WE6...-12/... for various spool types



Spool type schemes according to page 3, 4	Performance diagram number			
	flow direction			
	$P \rightarrow A$	$P \rightarrow B$	$A \rightarrow T$	$B \rightarrow T$
A, B	3	3	-	-
C	1	1	3	1
D, Y	5	5	3	3
E	3	3	1	1
F	2	3	3	5
G	5	3	6	6
H	2	4	2	2
J	1	1	2	1
L, W	1	1	2	2
M	2	4	3	3
P	2	3	3	5
Q	1	1	2	1
R	5	5	4	-
T	5	3	6	6
U	3	1	3	3
V	1	2	1	1

Flow limits curves

Characteristic curves $p-Q$ for directional spool valves type WE6...-12/... with DC solenoids for various spool types



Spool type	Performance diagram number					
	flow direction					
	$P \rightarrow A$	$P \rightarrow B$	$P \rightarrow T$	$A \rightarrow T$	$B \rightarrow T$	$B \rightarrow A$
G - in central position ($P \rightarrow T$ scheme- page 3)	-	-	7	-	-	-
R - in shifted position ($B \rightarrow A$, scheme- page 3)	-	-	-	-	-	8

Spool type schemes according to page 3, 4	Performance diagram number	
	$P \rightarrow A$	$P \rightarrow B$
E, L, U	1	
H, J, M, W, C/OF, D/OF	2	
C/O, D/O	3	
F, P	4	
A, B	5	
V	6	
A/O	7	
R	8	
T	9	
C, D	10	
Q	11	
G	12	

NOTES:

Above flow limits are related to symmetrical flow through all ports i.e. if the oil flows from port **P** to port **A**, then the same flow rate is from port **B** to

port **T** (applied to directional control valves with 4 service ports). Degree of asymmetry affects adversely the parameters.

HOW TO ORDER



Number of service ports

3-way - for spools A, B = **3**
4-way - for the other spools = **4**

Nominal size (NS)

NS6 = **6**

Spool type

spool schemes - according to **page 3, 4**

Series number

(10-19) - connection and installation dimensions unchanged = 1X
series 12 = **12**

Spool positioning

spring centering = **no designation**

without springs return = **O**
 without springs return with detent = **OF**

Control voltage for solenoids

12V DC = **G12**

24V DC = **G24**

110V DC = **G110**

110V AC 50Hz (plug-in-connector with rectifier) = **W110R**

230V AC 50Hz (plug-in-connector with rectifier) = **W230R**

Manual override

solenoids without manual override = **no designation**

solenoids with manual override = **N**

Electrical connection

plug-in-connector ISO 4400 type without LED = **Z4**

plug-in-connector ISO 4400 type with LED = **Z4L**

Throttle insert (in port P)

without throttle insert = **no designation**

throttle insert ϕ 0,8 = **B 08**

throttle insert ϕ 1,0 = **B 10**

throttle insert ϕ 1,2 = **B 12**

Sealing

NBR (for fluids on mineral oil base) = **no designation**

FPM (for fluids on phosphate ester base) = **V**

Further requirements in clear text (to be agreed with the manufacturer)

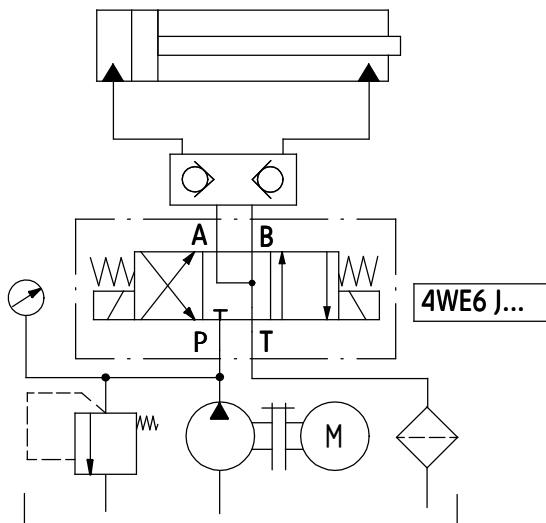
NOTES:

Directional spool valve should be ordered according to the above coding.

The symbols in bold are preferred versions in short delivery time.

Coding example: 4WE6 E – 12/G24 N Z4 B08

EXAMPLE OF APPLICATION IN HYDRAULIC SYSTEM



SUBPLATES AND MOUNTING BOLTS

Subplates must be ordered according to the data sheet **WK 496 480**. Subplates:

- G 341/01** - threaded connection **G 1/4**
- G 342/01** - threaded connection **G 3/8**
- G 341/02** - threaded connection **M14 x1,5**
- G 342/02** - threaded connection **M16 x1,5**

Subplates and bolts fixing directional valve **M5 x 50 - 10,9** in accordance with **PN - EN ISO 4762** - 4 pcs/kit) must be ordered separately.

Tightening torque for bolts: **Md = 9 Nm**

Directional spool valve

type WE6.../SO 472 electrically operated

special version

APPLICATION, DESCRIPTION OF OPERATION

like in standard, according to **page 1**

TECHNICAL DATA

Hydraulic fluid	mineral oil			
Required filtration	up to 16 µm			
Recommended filtration	up to 10 µm			
Nominal fluid viscosity	37 mm ² /s at temperature 55 °C			
Viscosity range	2,8 up to 380 mm ² /s			
Fluid temperature range (in a tank)	recommended	40 °C do 55 °C		
	max	-20 °C do +70 °C		
Ambient temperature range	- 20 °C do +50 °C			
Maximum operating pressure	ports P, A, B	31,5 MPa		
	port T	21 MPa		
Flow section in central position schemes on page 3	spool	Q		W
	flow section	6 % nominal flow		3 % nominal flow
Switching time	ON	up to 60 ms		
	OFF	up to 40 ms		
Maximum switching frequency	15000 on/h			
Weight	with 1 solenoid	max 1,5 kg		
	with 2 solenoids	max 2,1 kg		
Supply voltage for solenoids	DC		AC (plug-in connector with rectifier)	
	12V	24V	110V	230V - 50Hz
Supply voltage tolerances	±10%			
Power requirement (DC)	30 W			
Insulation	IP 67			
Solenoid coil temperature	max 150 °C			

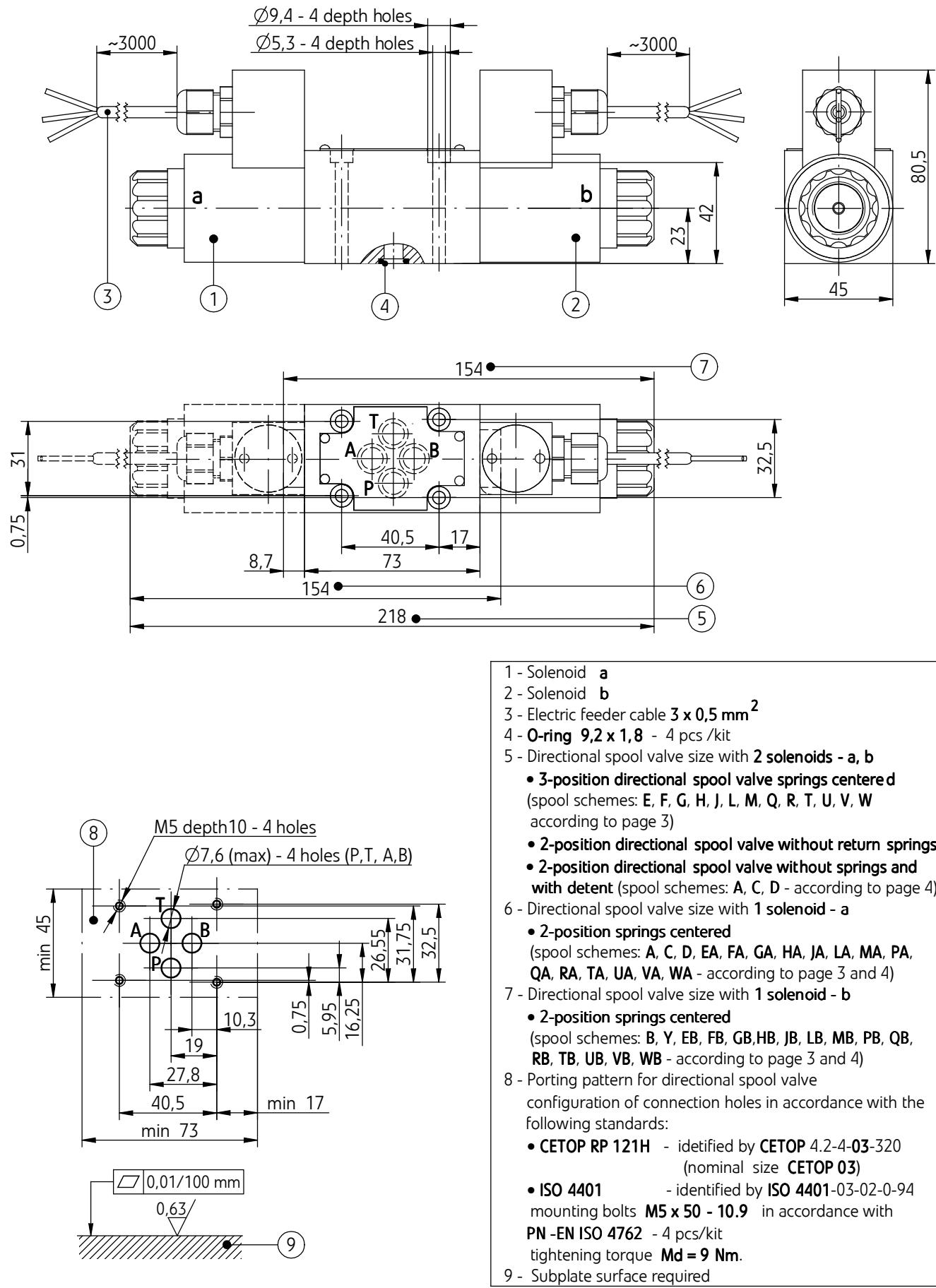
ASSEMBLY AND APPLICATION REQUIREMENTS

1. Only valve working properly and suitably installed may be connected to an electric system. Only skilled workers are allowed to connect and disconnect electric system.
2. Due to heating solenoid coils, directional spool valves should be placed in order to eliminate the possibility of incidental touch while using, or, they should be equipped with the coil covers (in accordance with the European standards PN - EN ISO 13732-1 and PN - EN 982).

SCHEMES, PERFORMANCE CURVES

like in standard, according to **pages: 3, 4, 6**

OVERALL AND CONNECTION DIMENSIONS



HOW TO ORDER

4	WE	6	+	/		N	Z4	/		/	SO 472
---	----	---	---	---	--	---	----	---	--	---	--------

Number of service ports
4-way

= 4

Nominal size (NS)
NS6

= 6

Spool type

spool schemes- according to page3, 4- without spools A,B

Series number

(10-19) - connection and installation dimensions unchanged = 1X
series 12 = 12

Spool positioning

spring centering	= no designation
without springs return	= 0
without springs return with detent	= OF

Control voltage for solenoids

12V DC	= G12
24V DC	= G24
110V DC	= G110

Manual override

solenoids with manual override = N

Electrical connection

electric cable 3 x 0,5 mm²; 3m length = Z4

Throttle insert (in port P)

without throttle insert	= no designation
throttle insert φ 0,8	= B 08
throttle insert φ 1,0	= B 10
throttle insert φ 1,2	= B 12

Sealing

NBR (for fluids on mineral oil base)	= no designation
FPM (for fluids on phosphate ester base)	= V

Special version

DC solenoids equipped with electric feeder cable of 3m length, **insulation IP67** = **SO 472**

NOTES:

Directional spool valve should be ordered according to the above coding.

Coding example: 4WE6 J – 12/G24 N Z4 / B08 /SO 472

SUBPLATES AND MOUNTING BOLTS

like in standard, according to **page 8**

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