

APPLICATION

Pressure reducing relief valves type UZCP10... pilot operated are used to hold constant pressure in the system irrespective of flow direction.

The valves are intended for subplate mounting in any position in hydraulic systems.

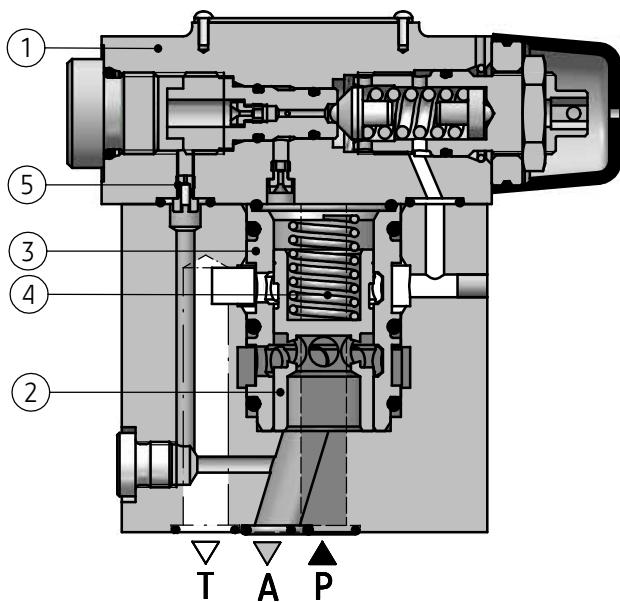


DESCRIPTION OF OPERATION

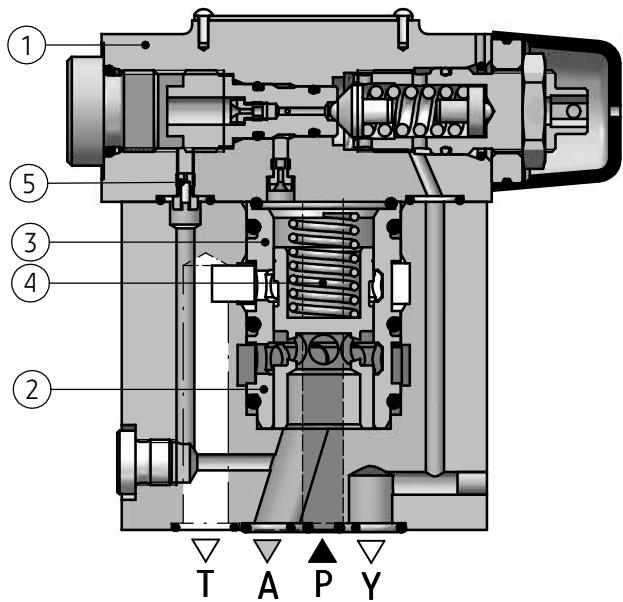
The pressure is set by means of the pilot valve (1). If the pilot valve is open then the fluid flows through it. The flow is branched out of the main flow reduced by hydraulic cascade (5) and affects the pilot valve and the spool (2) of the main valve which mates with the cylindrical surface of the sleeve (3). The spool movement is limited by the spring (4). If the pressure in line **A** exceeds the set pressure at the pilot valve, then it opens and allows the fluid to drain to the tank through the line **Y** (external drainage) – version UZCP10-32...Y... or through the line **T** (internal drainage) – version UZCP10-32/...W....

Opening the pilot valve disturbs the state of equilibrium at the main spool and causes a new throttle dumping is established so that the pressure behind it, is independent on flow rate. If the pressure increase in line **A** is so high, then the connection **P – A** is closed and the connection **A – T** is open, then the valve operates as a pressure relief valve. It prevents the system from excessive pressure increase in line **A**, and at the same time it stabilizes the pressure at a necessary level irrespective of flow direction.

UZCP10 - 32/...W...



UZCP10 - 32/...Y...

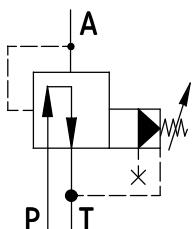


TECHNICAL DATA

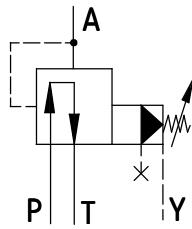
Hydraulic fluid	mineral oil	
Required filtration	up to 16 μm	
Recommended filtration	up to 10 μm	
Nominal fluid viscosity	37 mm^2/s at temperature 55 $^{\circ}\text{C}$	
Viscosity range	2,8 up to 380 mm^2/s	
Fluid temperature range (in a tank)	recommended	40 $^{\circ}\text{C}$ up to 55 $^{\circ}\text{C}$
	max	-20 $^{\circ}\text{C}$ up to +70 $^{\circ}\text{C}$
Ambient temperature range	- 20 $^{\circ}\text{C}$ up to +70 $^{\circ}\text{C}$	
Operating pressure in lines P, A, B	31,5 MPa	
Average pilot fluid flow rate	0,55 dm^3/min	
Weight	4,3 kg	

SCHEMES

Graphic symbol for the valve type UZCP10...

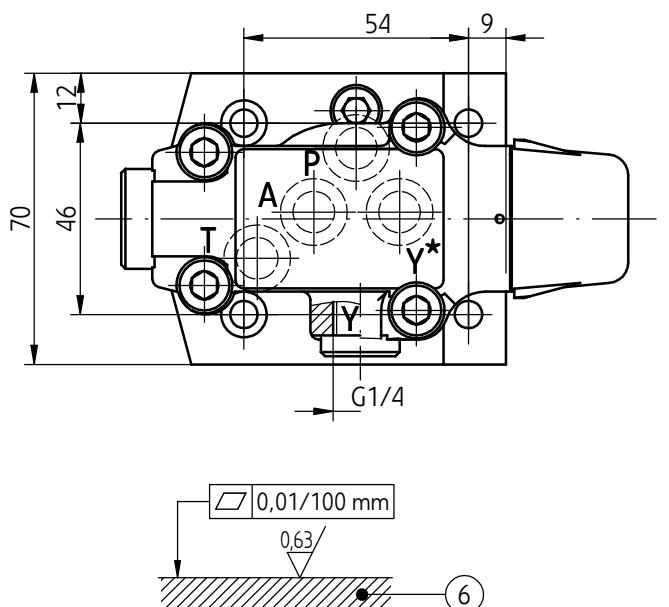
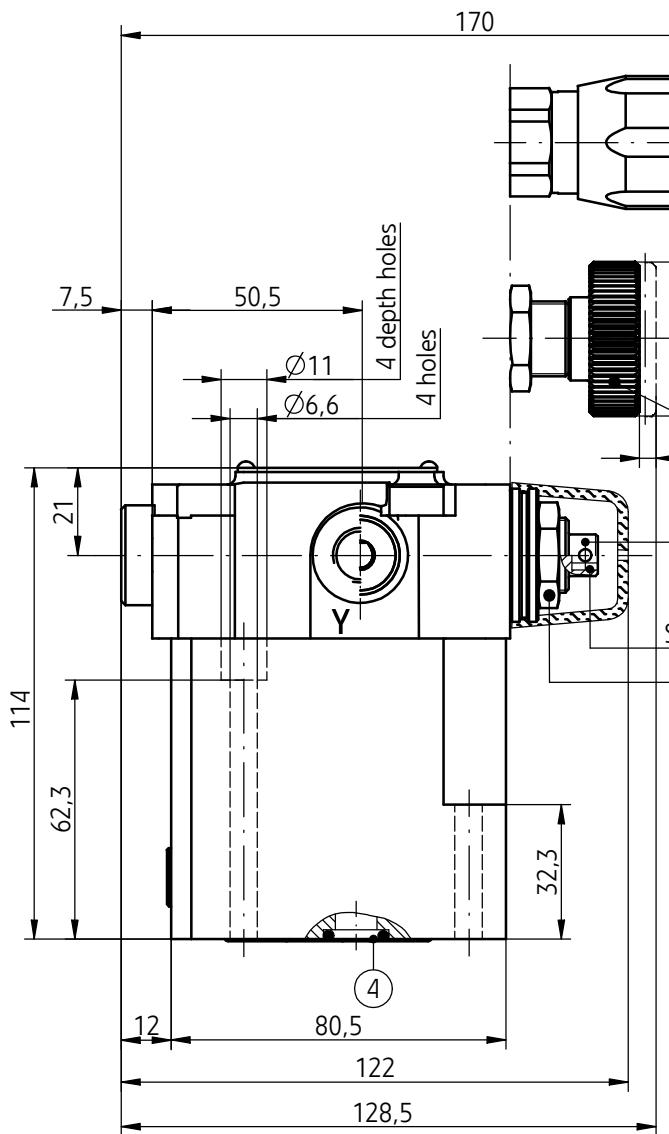


version UZCP10...W...



version UZCP10...Y...

OVERALL AND CONNECTION DIMENSIONS

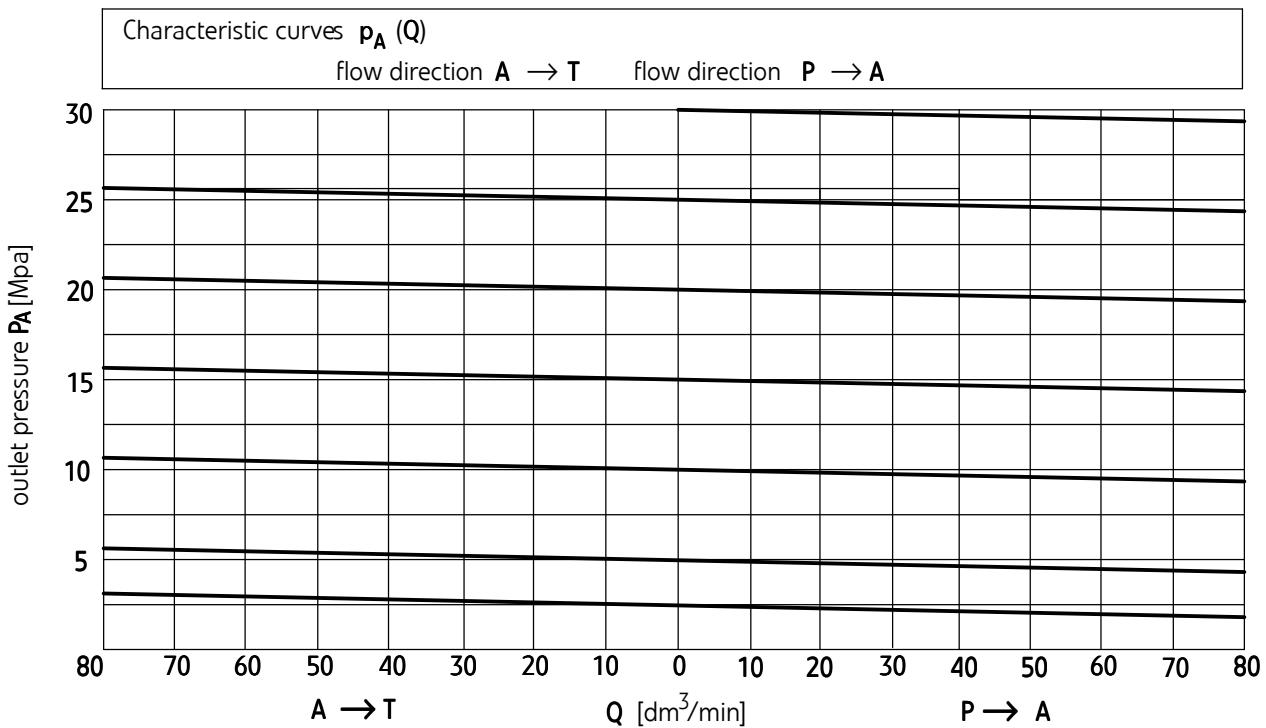


- 1 - The valve in designed version UZCP10-32/...1...
(with adjustment **1** - adjustment method -hand knob)
- 2 - The valve in designed version UZCP10-32/...2...
(with adjustment **2** - adjustment method - set screw)
- 3 - The valve in designed version UZCP10-32/...3...
(with adjustment **3** - adjustment method - lockable hand knob)
- 4 - Sealing ring **o-ring 12 x 2** (P,T, A, Y*)
 - for the valve in version UZCP10-32/...Y... - 4 pcs/kit
 - for the valve in version UZCP10-32/...W... - 3 pcs/kit
- 5 - Porting pattern for pressure valve - configuration of connection holes in accordance with the following standards:
 - **CETOP RP 121H** - identified by **CETOP 4.2-4-05-320**
(nominal size **CETOP 05**)
 - **ISO 4401** - identified by **ISO 4401-05-04-0-94**
(Y) - port **Y** in the subplate can be applied only in version UZCP10-32/...Y...
- Mounting bolts in accordance with **PN - EN ISO 4762**
 - **M6 x 70 - 10.9** - 2 pcs/kit
 - **M6 x 40 - 10.9** - 2 pcs/kittightening torque **Md = 15 Nm**
- 6 - Subplate surface required

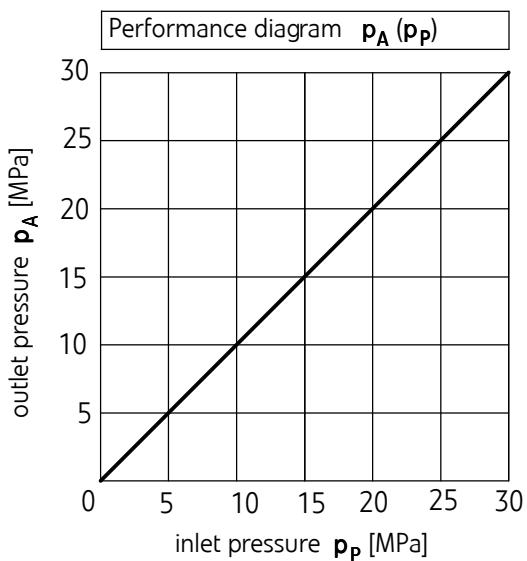
PERFORMANCE CURVES

measured at viscosity $\nu = 41 \text{ mm}^2/\text{s}$ and temperature $t = 50^\circ\text{C}$

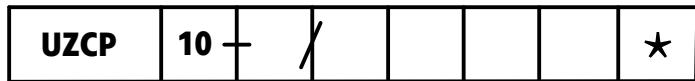
Flow resistance curves



Pressure diagram



HOW TO ORDER



Nominal size (NS) NS10		= 10						
Series number (30-39) - connection and installation dimensions unchanged = 3X			= 32					
Pressure setting								
up to 5 MPa		= 50						
up to 10 MPa		= 100						
up to 20 MPa		= 200						
up to 31,5 MPa		= 315						
Pilot supply and drain								
internal pilot supply, internal pilot drain to port T		= W						
internal pilot supply, external pilot drain via port Y		= Y						
Adjustment method								
Hand knob		= 1						
Set screw		= 2						
Lockable hand knob		= 3						
Sealing								
NBR (for fluids on mineral oil base)		= no designation						
FPM (for fluids on phosphate ester base)		= V						
Further requirements in clear text (to be agreed with the manufacturer)								

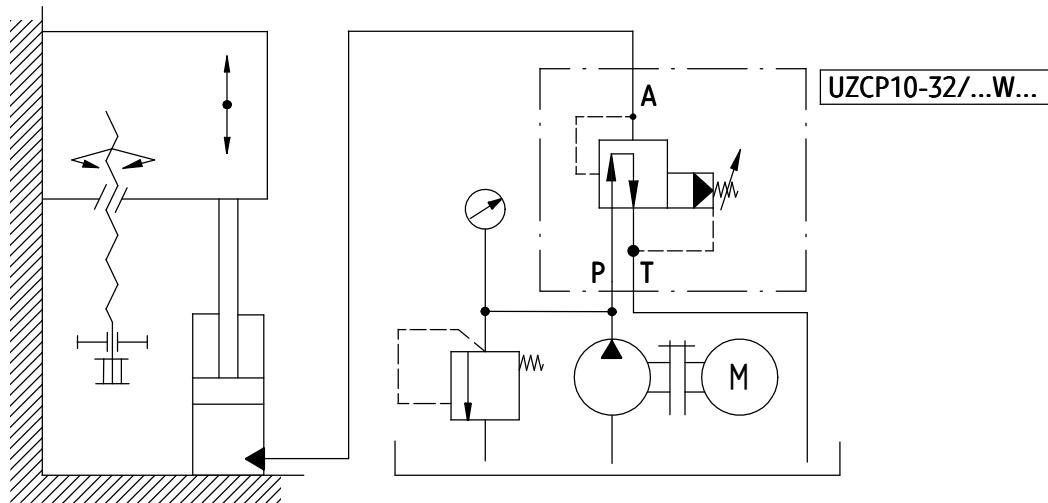
NOTES:

The valve should be ordered according to the above coding.

The symbols in bold are preferred versions in short delivery time.

Coding example: UZCP10 - 32/315 W 2

EXAMPLE OF APPLICATION IN HYDRAULIC SYSTEM



SUBPLATES AND MOUNTING BOLTS

Subplates must be ordered according to the data sheet

WK 496 520. Subplates:

G 66/01 - threaded connection **G 3/8**

G 67/01 - threaded connection **G 1/2**

G 89/01 - threaded connection **G1/4**

G 67/02 - threaded connection **M22 x1,5**

Subplates and mounting bolts in accordance with

PN - EN ISO 4762

• **M6 x 70 - 10,9** - 2 pcs/kit

• **M6 x 40 - 10,9** - 2 pcs/kit

must be ordered separately.

Tightening torque **Md = 15 Nm**

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