

3.2.1 TECHNICAL DATA

MAX OPERATING PRESSURE (PS): 360 bar

PRESSURE TEST (PT): 1.43 x PS

NOMINAL CAPACITIES:

ASL: 0.2 - 0.7 - 1 - 1.5 - 3 - 5 - 10 - 15 - 20 - 25 - 35 - 55 litres

AST: 1 - 1.5 - 3 - 5 - 10 - 15 - 20 - 25 - 35 - 55 litres

WORKING TEMPERATURE: -40 ÷ +150 °C

FLUID VISCOSITY RANGE: 10 ÷ 400 cSt

RECOMMENDED VISCOSITY: 36 cSt

FLUID CONTAMINATION DEGREE:

class 21/19/16 according to ISO 4406/99

BODY MATERIAL:

- carbon steel shell painted with rust inhibitor RAL 8012
- nickel coating 25 - 40 µ
- stainless steel AISI 316L
- internal and external coating with RILSAN th. 0.6 mm

VALVES MATERIAL:

- phosphated or galvanized carbon steel in compliance with Directive 2002/95/EC (RoHS) to resist to corrosion
- stainless steel AISI 316L
- nickel coating 25-40 µ

BLADDER MATERIAL:

- **P** = Nitrile rubber (NBR)
- **F** = Low temp. nitrile rubber
- **H** = Nitril for hydrocarbons
- **K** = Hydrogenated nitrile (HNBR)
- **B** = Butyl (IIR)
- **E** = Ethylene-propylene (EPDM)
- **N** = Chloroprene (Neoprene)
- **Y** = Epichlorohydrin (ECO)
- **V** = Fluorocarbon (FPM)

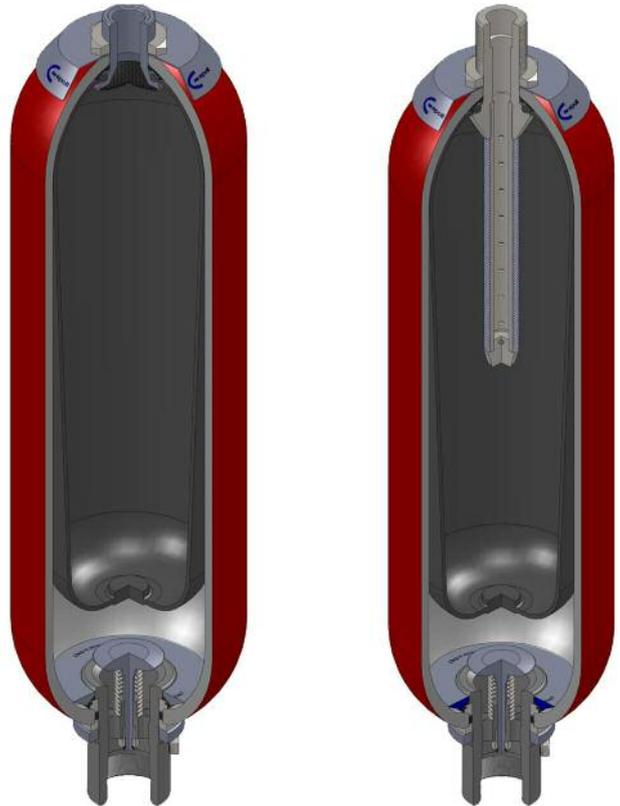
See Table 3.2c and/or Chapter 1.5

GAS VALVE CONNECTION: see 3.2d

FLUID PORT CONNECTION: see 3.2d

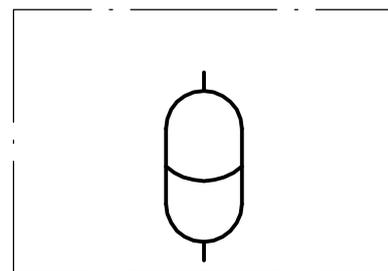
FLOW RATE: see Table 3.2e

WEIGHT: see Table 3.2e



3.2a

3.2.2 HYDRAULIC SYMBOL



3.2b

3.2.3 “ASL and AST” BLADDER ADVANTAGES

- dirt tolerant
- light weight
- compact
- simple construction
- quick response
- works well on water, low lubricity fluids
- quick, easy installation
- low cost

3.2.4 DESCRIPTION

Bladder accumulators' type ASL and AST consist of a seamless cylindrical pressure vessel made of high-tensile steel.

The accumulators are subdivided into a gas and fluid side by an elastic bladder mounted in the interior of the vessel.

In the ASL type, the liquid is also inside the bladder.

The transfer accumulator AST type is designed especially for connecting to nitrogen cylinders. A diffuser rod prevents damage to the bladder when the accumulator works.

Nitrogen cylinders used as back-ups increase the gas volume in the accumulator. This means that smaller accumulators can be used for the same gas volume and costs can be reduced.

When the fluid is pressed into the accumulator, the gas in the bladder is compressed and hence the pressure increased. The gas volume reduces and on the fluid side, the fluid can flow into the accumulator. As soon as the pressure on the fluid side falls below the gas pressure, the accumulator is emptied.

Oil valve is provided in the oil port of the bladder-type accumulator and closes when the pressure on the gas side is higher than the one on the fluid side. This prevents draining of the bladder into the oil channel and thus the bladder from being destroyed.

When the minimum operating pressure is reached, a small oil volume is to be maintained between the bladder and the fluid volume (approx. 10% of the nominal capacity of the hydraulic accumulator), in order that the bladder does not hit the valve during every expansion process.

The gas valve body of ASL type accumulator is complete with anti-extrusion in addition to the rubber washer and locknut.

The gas valve body of AST type accumulator is complete with diffuser rod in addition to the rubber washer and locknut.

These parts can be replaced separately.

The nameplate shows the technical data and features of the hydraulic accumulator.

3.2.5 EUROPE MARKET

All hydraulic accumulators are pressure vessels and are subject to the national regulations and directives valid at the place of installation.

Bladder accumulator type AS, up to and including 1 litre, must not be CE marked.

For bladder accumulator type AS, greater than 1 litre, every shipping batch is complete of a conformity declaration and instruction of use and maintenance and/or all documents requested.

All vessel categories (see Table 3.1d) must be protected by means of a pressure relief valve in accordance with Directive 97/23/EC.

03.02.6 ACCESSORIES

For additional cylinders, see Section 6

For support equipment, see Cap. 7

For gas side's safety equipment, see Cap. 8

For fluid side's safety equipment, see Cap. 9

For pre-loading and charging set, see Cap. 11

For other components, see Cap. 12

3.2.7 BLADDER-TEMPERATURE-LIQUID COMPATIBILITY

When selecting the accumulator variant, pay attention to the following non-binding notes with regard to hydraulic fluid, bladder material and the permissible temperature range. (see Section 1.5)

Code letter	Polymer	ISO	Temperature range (°C)	Some of the liquids compatible with the polymer
P	Standard nitrile (Perburan)	NBR	-20 ÷ +80	Aliphatic hydrocarbons (propane, butane, gasoline, oils, mineral greases, diesel fuel, fuel oil, kerosene), mineral greases and oils, HFA - HFB - HFC fluids, many dilute acids, alkalis, saline solutions, water, water glycol.
F	Low temperature nitrile	NBR	-40 ÷ +70	The same as with standard nitrile + a number of different types of Freon. (This contains less acrylonitrile than the standard and is therefore more suitable for low temperatures, but its chemical resistance is slightly lower).
H	Nitrile for hydrocarbons	NBR	-10 ÷ +90	Regular and premium grade slightly aromatic gasoline (and all the liquids for standard nitrile).
K	Hydrogenated nitrile	HNBR	-30 ÷ +130	The same as with standard nitrile but with excellent performance at high and low temperatures.
B	Butyl	IIR	-30 ÷ +100	Hot water up to 100°C, glycol-based brake fluids, many acids and bases, salt solutions, polar solvents such as alcohols, ketones and esters, polyglycol-based hydraulic fluids (HFC fluids) and bases of esters of phosphoric acid (HFD-R fluids), silicone oils and greases, Skydol 500 and 7000, resistance to ozone, aging and weathering.
E	Ethylene-Propylene	EPDM	-30 ÷ +100	Hot water up to 100°C, glycol-based brake fluids, many organic and inorganic acids, detergents, solutions of sodium and potassium, phosphate ester-based hydraulic fluids, (HFD-R), silicone oils and greases, many polar solvents (alcohol, ketones, esters), Skydol 500 and 7000, resistance to ozone, aging and weathering.
N	Chloroprene (Neoprene)	CR	-30 ÷ +100	Mineral oils of paraffin, silicone oils and greases, water and aqueous solutions, refrigerants (ammonia, carbon dioxide, Freon), naphthenic mineral oils, low molecular aliphatic hydrocarbons (propane, butane, fuel), brake fluids based on glycol, better resistance to ozone, weathering and aging compared to NBR rubber.
Y	Epichloridrin	ECO	-30 ÷ +110	Mineral oils and greases, aliphatic hydrocarbons (propane, butane and gasoline), silicone oils and greases, water at room temperature, resistance to ozone, aging and weathering.
V	Fluorocarbon	FPM	-10 ÷ +150	Mineral oils and greases, non-flammable fluids of HFD group, silicone oils and greases, animal and vegetable oils and greases, aliphatic hydrocarbons (gasoline, butane, propane, natural gas), aromatics hydrocarbons (benzene, toluene), chlorinated hydrocarbons (Tetrachloroethylene, carbon tetrachloride), fuel (regular, super and containing methanol), excellent resistance to ozone, weathering and aging.

For other hydraulic fluid and/or temperatures, please consult us.

3.2.8 ORDER CODE

AST	25	P	360	C	R	G8	G6	-	8	-	C	0	C	1	R250
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1 • Series

Bladder accumulator liquid separator = **ASL**
Bladder accumulator transfer = **AST**

2 • Nominal capacity (litres)

Fig. 1(ASL) = **0.2**
Fig. 1(ASL) = **0.7**
Fig. 2 = **1**
Fig. 2 = **1.5**
Fig. 2 = **3**
Fig. 2 = **5**
Fig. 2 = **10**
Fig. 2 = **15**
Fig. 2 = **20**
Fig. 2 = **25**
Fig. 2 = **35**
Fig. 2 = **55**

3 • Bladder material

Nitrile rubber (NBR) = **P**
Nitrile for low temp. = **F**
Nitril for hydrocarbons = **H**
Hydrogenated nitrile (HNBR) = **K**
Butyl (IIR) = **B**
Ethylene-propylene (EPDM) = **E**
Chloroprene (Neoprene) = **N**
Epichlorohydrin (ECO) = **Y**
Fluorocarbon (FPM) = **V**

4 • Max working pressure (PS)

[See the table on front page](#)

5 • Body material

Carbon steel = **C**
Nickel coated carbon steel 25 μ = **N**
Nickel coated carbon steel 40 μ = **M**
Stainless steel = **X**
Rilsan coating = **V**

6 • Fluid port connection

[See the table on front page](#)

7 • Dimension of the connection fluid or 7+8 table

[See the table on front page](#)

15 • Other variants

[See the table on front page](#)

14 • Variants of gas side

Standard = **0**
Only cap in stainless steel = **1**
Brass nameplate = **2**
Other numbers/variants to be requested EPE

13 • Gas valve material

Carbon steel = **C**
Nickel coated carbon steel 25 μ = **N**
Nickel coated carbon steel 40 μ = **M**
Stainless steel = **X**

12 • Variants of fluid side

Standard = **0**
Adapter in stainless steel (R) = **1**
Button and spring in stainless steel = **2**
Other numbers/variants to be requested EPE

11 • Fluid valve material

Carbon steel = **C**
Nickel coated carbon steel 25 μ = **N**
Nickel coated carbon steel 40 μ = **M**
Stainless steel = **X**

10 • Test and certification

Factory testing = **0**
GOST-R (Russia) = **1**
Australian Standard = **2**
ML (China) = **3**
RINA = **4**
PED97/23/EC(for capacities greater than 1 l) = **8**
ATEX 94/9EC = **9**
DNV = **10**
RTN Passport (Ukraine) = **11**
Algeria passport = **12**

9 • Connection gas side

Capacity 0.2 l = **G1**
Capacity 0.7 ÷ 5 l = **G2**
Capacity 10 ÷ 55 l = **G6**

Special variants on request

4 • Max working pressure (PS)		
Capacity litres	Carbon steel	Stainless steel
AST 0,7 ÷ 55	360 (210 only for the version with connection L or other pressure related to connections B or U)	80 - 150 - 210 -360
ASL 0,2 ÷ 55		

6 • Fluid port connection		
For AS0.7÷55	BSP ISO 228 with chamfer for OR (std)	= A
For AS0.2	BSP ISO 228 (std)	= G
For AS3÷55	Metric	= M
For AS0.7÷55	NPT-F	= P
For AS3÷55	internal thread SAE	= S
For AS3÷55	adapter for flange SAE 3000 Psi	= L
For AS3÷55	adapter for flange SAE 6000 Psi	= H
For AS0.7÷55	flange ANSI	= B
For AS0.7÷55	flange UNI	= U
For AS0.7÷55	square flange	= Q
For AS0.7÷55	adapter *	= R

* assembled on the fluid valve connection type A

7 • Dimension of the connection fluid	
For the type of connection:	
A (0.7÷1.5 l) 3/4"	= 5
(3÷5 l) 1" 1/4	= 7
(10÷55 l) 2"	= 9
G (0.2 l) 1/2"	= 4
M (3÷5 l) 40x1.5	= 40/1.5
(10÷55 l) 50x1.5	= 50/1.5
P (0.7÷1.5 l) 3/4"	= 5
(3÷5 l) 1" 1/4	= 7
(10÷55 l) 2"	= 9
S (0.7÷1.5 l) 1" 1/16 12UN	= 1 1/16-12
(3÷5 l) 1" 5/8 12UN	= 1 5/8-12
(10÷55 l) 1" 7/8 12UN	= 1 7/8-12
L (3÷5 l) 1" 1/4 SAE3000	= 7
(10÷55 l) 1" 1/2 SAE 3000	= 8
2" SAE 3000	= 9
H (3÷5 l) 1" 1/4 SAE6000	= 7
(10÷55 l) 1" 1/2 SAE 6000	= 8
2" SAE 6000	= 9
B (0.7÷55 l)	DIMENSION/RATING
Former. 1" ANSI 1500 = 1/1500 (Pmax = 250 bar)	
U (0.7÷55 l)	DN/PN
Former. DN50 PN100 = 50/100 (Pmax = 100 bar)	
Q (3÷5 l) 1" 1/4	= 7
(10÷55 l) 2"	= 9
R (0.7÷55 l) Blind	= 0
R (0.7÷55 l) internal thread	
BSP ISO 228	= G*
NPT-F	= P*
BSPT	= N*
SAE	= S*
Metric	= M*

8 • Dimension	
1/8"	= 1
1/4"	= 2
3/8"	= 3
1/2"	= 4
3/4"	= 5
1"	= 6
1" 1/4	= 7
1" 1/2"	= 8

Dimension in inch - No. of pitch for inch

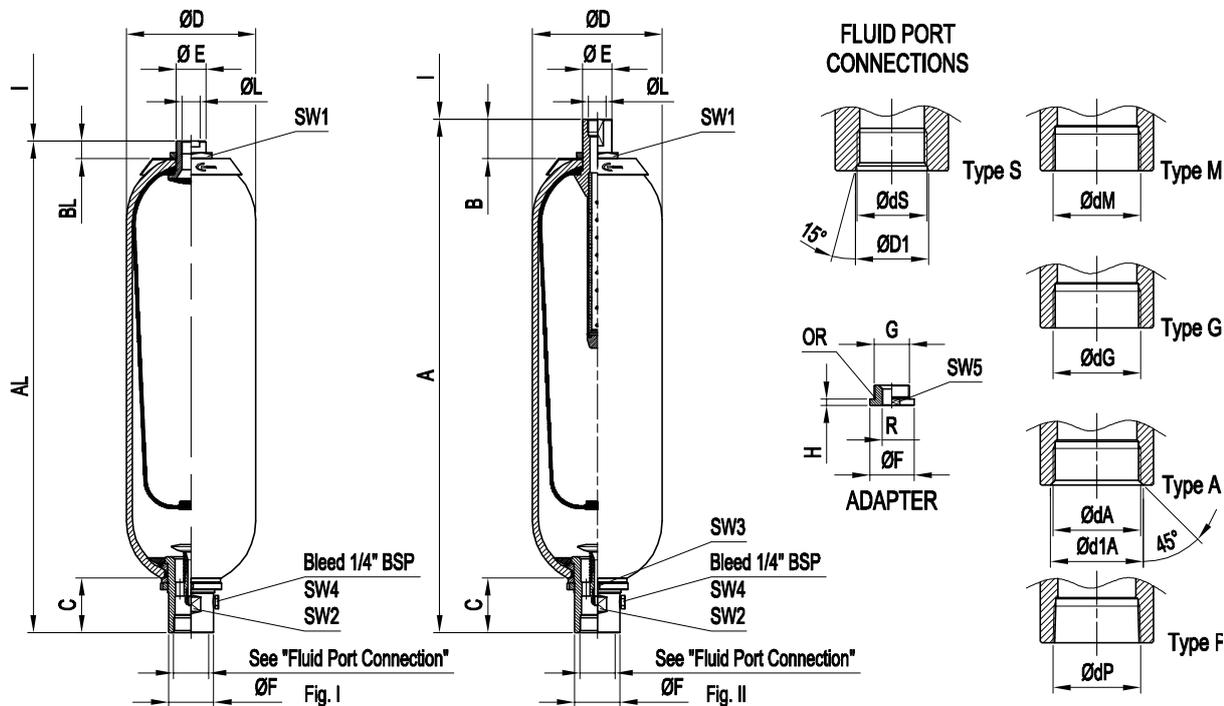
Diameter/pitch

15 • Other variants	
Burst disc set at xxx bar, laterally on AST (see Section 8.2)	= Rxxx
Needle Valve of 1/4" BSP, laterally on AST	= EG2
Flushing with degree of contamination ≤ x	= Fx
75-80 µ thick polyurethane paint with colour to be specified	= W
Off-shore paint with colour to be specified	= Z
NORSOK System 1 paint with colour to be specified	= K1
NORSOK System 7 paint with colour to be specified	= K7
other variants upon request	

*Variant in table 8

Special variants upon request

3.2.9 DIMENSIONS



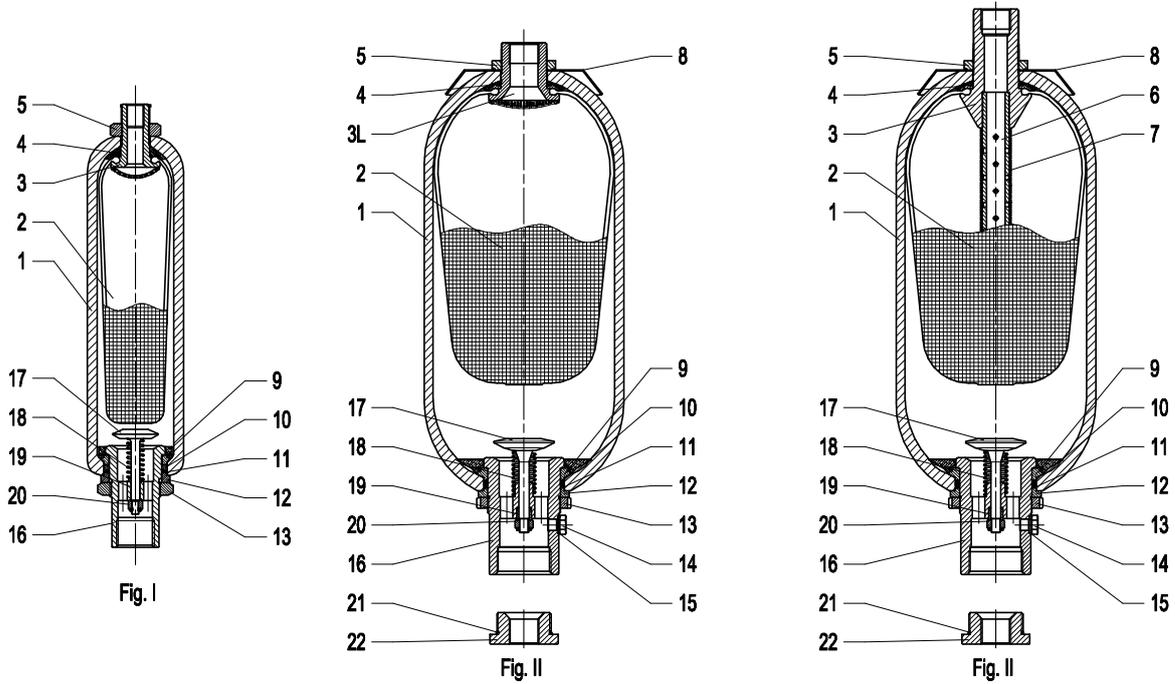
3.2d

Accumulator type ASL-AST in carbon steel	Nominal gas volume litres	Effective gas volume litres	Working pressure bar	Ped category for the liquids of group 2	Maximum differential pressure bar	Flow rate l/min	Maximum compression ratio P0/P2	A mm	AL mm	ØB mm	ØBL mm	C mm	ØD mm	ØE mm	ØF mm	ØL mm	SW 1 mm	SW 2 mm	Dry weight kg
ASL0,2	0,2	0,2	360	Art.3 (3)	100	160	1:4	-	245 ± 2		18	40	53 ± 0,1	5/8" UNF	26	1/8" BSP	24	23	1,7
ASL0,7	0,7	0,65	360	Art.3 (3)	100	300	1:4	-	253 ± 1,5		20	52	90 ± 0,5	M22x1,5	36	1/4" BSP	32	32	4,2
ASL1 AST1	1	1	360	Art.3 (3)	100	300	1:4	276 ± 15	268 ± 15	28	20	52	117 ± 1	M22x1,5	36	1/4" BSP	32	32	5,2
ASL1,5 AST1,5	1,5	1,5	360	II	100	300	1:4	336 ± 5	328 ± 5	28	20	52	114 ± 1	M22x1,5	36	1/4" BSP	32	32	6,3
ASL3 AST3	3	2,95	360	III	100	600	1:4	534 ± 8	526 ± 8	28	20	65	114 ± 1	M22x1,5	53	1/4" BSP	32	50	11
ASL5 ASP5	5	5	360	III	100	600	1:4	458 ± 10	458 ± 10	28	23	65	168 ± 1,5	M22x1,5	53	1/4" BSP	32	50	15
ASL10 AST10	10	9,1	360	IV	100	1000	1:4	568 ± 10	568 ± 10	66	28	101	220 ± 2	M50x1,5	77	1" BSP	70	70	33
ASL15 AST15	15	14,5	360	IV	100	1000	1:4	715 ± 10	715 ± 10	66	28	101	220 ± 2	M50x1,5	77	1" BSP	70	70	43
ASL20 AST20	20	18,2	360	IV	100	1000	1:4	873 ± 10	873 ± 10	66	28	101	220 ± 2	M50x1,5	77	1" BSP	70	70	48
ASL25 AST25	25	23,5	360	IV	100	1000	1:4	1043 ± 15	1043 ± 15	66	28	101	220 ± 2	M50x1,5	77	1" BSP	70	70	59
ASL35 AST35	35	33,5	360	IV	100	1000	1:4	1392 ± 15	1392 ± 15	66	28	101	220 ± 2	M50x1,5	77	1" BSP	70	70	78
ASL55 AST55	55	50	360	IV	100	1000	1:4	1910 ± 15	1910 ± 15	66	28	101	220 ± 2	M50x1,5	77	1" BSP	70	70	108

3.2e

* The maximum differential pressure is the maximum allowable difference between the maximum pressure and the minimum working pressure (P2-P1) to have an infinite life cycle of the accumulator (greater than 2,000,000 cycles).

** Flow rate measured using mineral oil with viscosity of 36 cSt at 50°C and ΔP = 5 bar

3.2.10 SPARE PARTS CODE


3.2f

Item	Description	Pcs.	Models					
			ASL 0,2	ASL 0,7	ASL/AST 1 - 1,5	ASL/AST 3	ASL/AST 5	ASL/AST 10-15-20 25-35-55
1	Accumulator shell	1	Not supplied as spare part					
2	Bladder	1	10092	10191	10189-10192	10193	10289	10390
3	Valve body	1	-	-	10107-T		10219	10420
3L	Valve body	1	-	-	10107-L		10219	10420
4	Rubber-coated washer	1	10024	10104	10106		10205	10334
5	Gas valve locknut	1	10023	-	10109		-	10302
6	Holed pipe	1	-	-	10141	10142	10220	10409-1 10409-2 10409
7	Spring	1	-	-	10218-1	10218-2	10218	10411-1 10411-2 10411
8	Name plate	1	-	10300-A	10300-B		10300-C	10300-D
9	Retaining ring	1	10035	10123	10127	10146	10222	10317
10	"O" ring	1	OR4112	OR4150		OR159	OR6212	OR181
11	Supporting ring	1	10038	10133		10150	10227	10320
12	Space ring	1	10037	10120		10223		10319
13	Fluid port ring nut	1	10039	10122		10217		10321
14	Bleed screw	1	-	10128				10316-A
15	Seal ring	1	-	10129				10336-A
16	Fluid port body	1	10031	10115		10144		10311
17	Poppet	1	10028	10111		10221		10310
18	Spring	1	10029	10112		10149		10322
19	Brake bushing	1	-	10113		10226		10314
20	Selflocking nut	1	10033	10116		10211		10315
21	Adapter "O" ring	1	-	OR2093		OR3150		OR3218
22	Adapter	1	-	10131/Ø thread code		10233/Ø thread code		10323/Ø thread code
Gas valve assembly (parts 3-4-5-6-7)		1	2002-**	2021-**	2022-**		2042-**	2062-**
Fluid port assembly (parts 9 +20)		1	2004-**	2023-**	2024-**	2025-**	2044-**	2064-**
Gasket sets		1	2010-* { OR2050 10341 10342 OR4112 10038	2030-* { OR2050 10341 10342 OR4150 10133 10129 OR2093	2031-* { OR2050 10341 10342 OR159 10149 10129 OR3150	2050-* { OR2050 10341 10342 OR6212 10227 10129 OR3150	2080-* { OR2050 10341 10342 OR181 10320 10336 OR3218	

3.2g



3.2.11 COMMISSIONING AND MAINTENANCE

Delivery conditions

The bladder accumulators' type ASL and AST cannot be delivered with the pre-charge.

Depending on the size and quantity ordered, the accumulators are shipped in boxes or in cartons or on pallets, or wooden boxes on request. Unless otherwise required, certificates and documentation are provided together with the accumulators.

Handling

The original packaging is suitable for handling and general storage. Where necessary, you should use suitable lifting equipment to support the weight of the accumulators. However protect from impact the packaging and handle it with care.

Storage

During storage in the warehouse, leave the product in its original packaging, keeping it away from heat sources and naked flames. The storage temperature should be between +10 and +40°C. After six years of storage, it is essential to proceed with the replacement of all elastomeric parts before the commissioning.

Marking on the nameplate of the accumulator

With reference to the PED 97/23/EC classification, Article 3, Paragraph 3 and / or risk categories I or II depending on the volume and maximum working pressure, the accumulator indicates the following data:

- Logo, name and country of the manufacturer
- Month/year of production
- Product code
- Serial number
- Maximum PS pressure and PT test pressure in bar
- Min. and max. TS working temperature in Celsius
- Volume V in litres
- Group of fluids allowed (II)
- CE marking (for volumes exceeding 1 litre) with the identification number of the notified body

It is strictly forbidden to:

- weld, rivet or screw any item of the accumulator
- engrave or permanently stamp the surfaces of the accumulator shell and / or carry out other operations that could affect or change the mechanical properties of the accumulator
- use the accumulator as a structural element: it should not be subjected to stresses or loads
- change the data of the nameplate and / or accumulator without the permission of the manufacturer
- use a (dangerous) fluid of Group 1 with equipment designed and manufactured for fluids of Group 2.

Installation

Before installation, you must perform a visual check to verify that the accumulator has not suffered any damage during shipping / handling. Verify that the requested type matches with what stamped on the nameplate. We recommend using the accumulator with a suitable lock-off and security block type BS (see Chap. 9). This device provides the user protection and equipment against damage caused by pressure peaks, and also makes easy and safe the maintenance of the accumulator, so simplifying the interception and discharging.

The accumulators type AS may be installed in any position from horizontal to vertical (preferably with the gas valve at the top), and the nameplate must be visible.

Proceed to the assembly so that no abnormal force affects the pipes connected directly or indirectly to the accumulator, so we recommend the use of supporting components and also fastening (please see Chapter 7) to avoid the transmission of vibrations.

If are not used EPE safety blocks, make sure that the accumulator is connected to the hydraulic circuit by suitable connection devices.

Make sure the fluid is compatible with the elastomer of the bladder.

Check that the max. allowed accumulator pressure is equal to or greater than that of the hydraulic circuit and that the temperature during operation is maintained within the range expected.

Make sure the fluid does not contain contaminants and/or abrasive.

Pre-charge of nitrogen (type AST)

The pre-charge of gas should be performed after the connection to the additional bottles and after the installation of the accumulator in the hydraulic circuit.

For the pre-charge, use only industrial dry nitrogen with a purity of min. 99%. It is important to use the nitrogen from a bottle equipped with a pressure reducing valve (see Chap. 11.3). Use the EPE pre-charge and charging set type PC to check the charging pressure required, and adjust if necessary. If the pre-charge pressure is lower than required, connect the charging hose on one side and the other side connect it to the nitrogen bottle or to the pressure reducer. Slowly fill enter the nitrogen in the accumulator until reaching a pressure slightly higher than that set value (+ 10 ÷ 15%).

Close the bottle and remove the charging hose from the pre-loading set; wait until the gas temperature has stabilized (2 hours) and calibrate the pressure, discharging the excess gas.

Make sure that the pre-charge valve, fittings, pipes and anything else are not subject to losses, by using, if necessary, soap and water.

Tighten the protective caps manually.

Hydraulic pressurization

- Check that the pre-charge pressure is adequate for the application
 - Ensure that the hydraulic pressure never exceeds the max allowed pressure (PS) shown on the accumulator shell.
- To avoid this risk, use a safety device (see Chap. 9).

Maintenance

- Periodically check the pre-charge pressure of the gas: after the commissioning, check after 2-3 weeks of operation and if there were no leaks, repeat the operation after 3 months; if the pressure at the same temperature was stable, repeat the test yearly. For heavy-duty applications, check the pre-charge every 6 months.
- Periodically (yearly) carry out a visual inspection of the accumulator in order to detect any early signs of deterioration such as corrosion, deformation, etc.
- Comply with the requirements of the regulations concerning the verification of the functionality of the equipment according to the country of installation of the accumulator.

Repair

If for failure, scheduled check or retest it is necessary to remove the accumulator from the system, prior to removal, isolate the accumulator from the installation and discharge pressure of the liquid. All bladder EPE accumulators of the ASL and AST series may be repaired.

It may consist in replacing the bladder, the seals, the pre-charge valve (AST) and/or the parts of the gas and fluid valve.
For reasons of functionality and security, it is recommended to use only original spare parts.

Disassembly

- Fasten the accumulator firmly in a vice or on a bench in a horizontal position, taking care not to damage the outer surface.



3.2h

- Remove gas valve, fastening the nut on the gas valve and remove the nameplate



3.2k

- Push enough oil valve into the housing until the sealing ring and the washer can be removed.



3.2l

- Remove the sealing ring and the washer



3.2i

- Undo slotted round nut for hook wrench by using the hook wrench.



3.2m

- Remove the retaining ring, take it out, by carefully pushing the ring together.



3.2j

- Remove the slotted nut and the retaining ring



3.2n

- Remove the oil valve from the container



3.2o

- Fold bladder somewhat and withdraw by turning it slightly



3.2t

- Carefully moisten the inside of the bladder and the container with used medium (roll container)

Refitting

Tightening torques in Nm				
	0.2 l	0.7-1.5 l	3 - 5 l	10-55 l
Fluid port ring nut	60 +10	100 +20	200 +50	450 +50
Bleed screw	3 +1	5 +1	5 +1	30 +10
Gas valve locknut	50 +10	80 +20	100 +20	150 +30
Filling valve V - VX - V2	-	-	-	30 +5

3.2p

- Cleaning and testing : clean all metallic parts on accumulator using an organic reducer – visual inspection of oil valve parts (valve tappet, spring, nut, damping screw) – check valve for sluggishness – Clean bladder, i.e. using isopropanol. Visual inspection of bladder for faults – inner inspection of container for signs of corrosion. In event of coated containers, check the condition of the coating. Replace the parts deemed to be bad; the o-rings must always be replaced (see spare parts Section 3.2.10).



3.2u

- Reinstall according to this sequence: o-ring, washer and spacer sleeve.



3.2s

- Drain air from bladder by pressing together



3.2v

- Screw the slotted nut and centre the parts on the oil valve by using a plastic hammer



- Bleed screw with sealing ring

3.2w



3.2z

- Mount the filling valve (AST)

Pre-charge (AST) after having fitted the accumulator on the system and having connected it to the additional cylinders.

- Screw the pre-charge PC equipment on the gas valve.
- Connect the equipment to the cylinder of nitrogen or to the pressure reducer with the inflation tube.
- Slowly enter the nitrogen in the accumulator until reaching a pressure slightly higher than the set value (+ 10 ÷ 15%).
- Close the cylinder and remove the connecting pipe from the equipment.
- Wait until the gas temperature has stabilized (2 hours).
- Calibrate the pressure discharging the excess gas.

Make sure that the gas valve, the fittings and the pipes are not subject to losses and, if necessary, use soap and water.

Tighten the protective caps manually.

Demolition and recycling of the accumulator

Before accumulator demolition or recycling, you should always discharge completely the pre-charge pressure and remove the gas valve (AST).

If needed, proceed decontaminating in relation to the fluid used prior to demolition.



- Mount the bleed screw with its sealing ring

3.2x



- Tighten the hexagon nut SW1 on the gas valve

3.2y

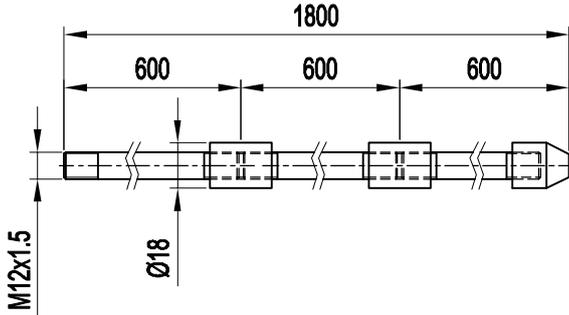
3.2.12 REPAIR TOOLS

3.2.12.1 BLADDER PULL ROD

The pull rod screwed to the gas valve of the bladder for easy assembly into shell during reassembly. Pull rod is complete with fitting for EPE gas valve and 3 extension segments to accommodate all size of accumulators.

Code for complete kit: **B2505**

Dimension



3.2aa

3.2.12.2 SPANNER WRENCH

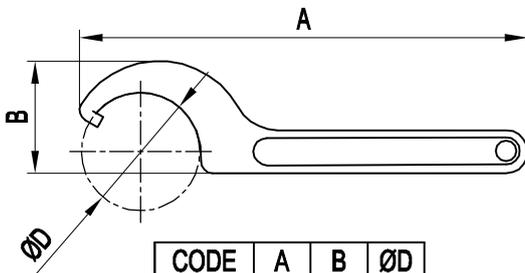
Fits all standard size bladder accumulator. It is used to remove or install lock nut on fluid port assembly.

0,7÷1,5 lt code **2506/58**

3÷5 lt code **2506/68**

10÷55 lt code **2506/105**

Dimension



CODE	A	B	ØD
2506/58	241	45	58
2506/68	241	43	68
2506/105	336	82	105

3.2ab

3.2.12.3 LIFTING HOOK

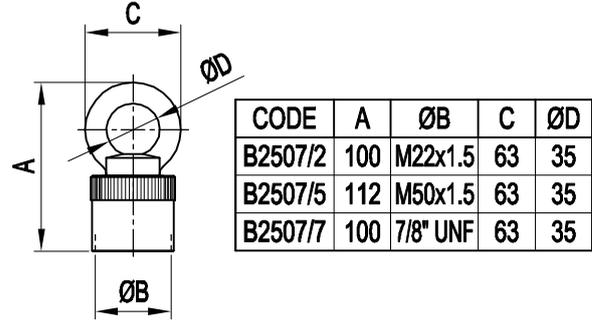
To be used for the safe lifting of mounted accumulators:

For accumulators 0,7÷5 lt (M22x1,5) code **B2507/2**

For accumulators 10÷55 lt (M50x1,5) code **B2507/5**

For accumulators V4 (7/8" UNF) code **B2507/7**

Dimension



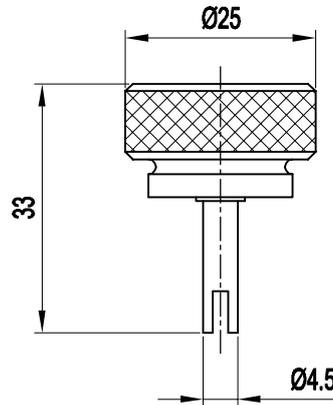
3.2ac

3.2.12.4 CORE TOOL

The core tool is used to remove and reinstall the valve core type V4.

Code **B2508**

Dimension



3.2ad